



Dart Aerospace Ltd.
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K6A 1K7
Canada

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D412-704-141
Job Sheet 187468



Part No: D412-704-141

Job Qty: 1 ea

Part Name: Pedal Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/5/18

Job Tracking No:

Due Date: 12/17/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 12-03-21 JLM VERIFIED BY:EC

Ship Via:

006895

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/17/18	12/17/18	0.00	0.00	Start Up Stores/Pkg-2	SV	DAS
100	Packaging	1 pcs	12/17/18	12/17/18	0.00	0.00	Packaging1-4		DAS
110	Small Fab	1 pcs	12/17/18	12/17/18	0.00	0.54	Small Fab-6		DAS
120	QC	1 pcs	12/17/18	12/17/18	0.00	0.00	QC5		DAS
122	Packaging	1 pcs	12/17/18	12/17/18	0.00	0.00	Packaging1-4		DAS
126	QC	1 pcs	12/17/18	12/17/18	0.00	0.00	QC4		DAS
130	Packaging	1 pcs	12/17/18	12/17/18	0.00	0.00	Packaging3-2		DAS
140	QC21-FG	1 Ea	12/17/18	12/17/18	0.00	0.00	QC21		DAS

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	1 Ea (1 ea)	90-Start up Operation	5123685
AN315-4R	Nut	1 Ea (1 ea)	90-Start up Operation	FIM 128978
AN4-10A	Bolt	1 Ea (1 ea)	90-Start up Operation	5082908
AN4-12A	Bolt	2 Ea (2 ea)	90-Start up Operation	5109960
D3204-041	Release Pedal Assembly	1 Ea (1 ea)	90-Start up Operation	5104723
D3205-1	Pedal Bracket	1 Ea (1 ea)	90-Start up Operation	5054720
D3205-3	Back Plate	1 Ea (1 ea)	90-Start up Operation	F162504
D3206-1	Pedal Arm	1 Ea (1 ea)	90-Start up Operation	5054836
D3209-041	Bracket Assembly	1 Ea (1 ea)	90-Start up Operation	F162430
D4610-5	Shim	1 Ea (1 ea)	90-Start up Operation	5057122
D4611-1	Bushing	1 pcs (1 ea)	90-Start up Operation	F111836
MS20002-4	Washer	1 Ea (1 ea)	90-Start up Operation	F121114
MS20004-24	Bolt	1 Ea (1 ea)	90-Start up Operation	FIM 136643
MS21042L3	Nut	1 Ea (1 ea)	90-Start up Operation	5094592
MS21042L4	Nut	5 Ea (5 ea)	90-Start up Operation	5109736
MS24694-S104	Screw	1 Ea (1 ea)	90-Start up Operation	5121090
MS9519-10	Bolt	1 Ea (1 ea)	90-Start up Operation	5058144
NAS1149D0332J	Washer	4 Ea (4 ea)	90-Start up Operation	5100407
NAS1149D0416J	Washer	2 Ea (2 ea)	90-Start up Operation	F 1131511
NAS1149D0463J	Washer	13 Ea (13 ea)	90-Start up Operation	5092780
AN3-6A	Bolt	2 Ea (2 ea)	122-Packaging	5103450
MS21042L3	Nut	2 Ea (2 ea)	122-Packaging	5132364

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-10A	1	310	0
	AN315-4R	1	47	0
	AN4-10A	1	103	0
	AN4-12A	2	116	0
	D3204-041	1	1	0
	D3205-1	1	13	0
	D3205-3	1	16	0
	D3206-1	1	13	0
	D3209-041	1	11	0
	D4610-5	1	13	0
	D4611-1	1	1	0
	MS20002-4	1	56	0
	MS20004-24	1	6	0
	MS21042L3	1	3,324	0
	MS21042L4	5	2,922	0
	MS24694-S104	1	6	0
	MS9519-10	1	14	0
	NAS1149D0332J	4	1,757	0
	NAS1149D0416J	2	2,102	0
	NAS1149D0463J	13	3,949	0
122-Packaging	AN3-6A	2	162	0
	MS21042L3	2	3,324	0
	NAS1149D0363J	5	1,746	0

Part Specifications

Specifications could not be found.

Plex 12/5/18 11:13 AM Dart.lajeunesse.marie

DART
AEROSPACE

Container No: S136331



Part: D412-704-141

Job No. 187468

Serial No/Batch: S136331

Revison:

Inspector:

Exp Date:

Instructions: TC STC SH93-34 Issue 2

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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

FAA STC SR009571

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

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